

Process Design Of Crude Oil Electrostatic Desalters

This third edition of Applied Process Design for Chemical and Petrochemical Plants, Volume 3, is completely revised and updated throughout to make this standard reference more valuable than ever. It has been expanded by more than 200 pages to include the latest technological and process developments in heat transfer, refrigeration, compression and compression surge drums, and mechanical drivers. Like other volumes in this classic series, this one emphasizes how to apply techniques of process design and how to interpret results into mechanical equipment details. It focuses on the applied aspects of chemical engineering design to aid the design and/or project engineers in rating process requirements, specifying for purchasing purposes, and interpreting and selecting the mechanical equipment needed to satisfy the process functions. Process chemical engineering and mechanical hydraulics are included in the design procedures. Includes updated information that allows for efficiency and accuracy in daily tasks and operations Part of a classic series in the industry

The worldwide petroleum industry is facing a dilemma: the production level of heavy petroleum is higher than that of light petroleum. Heavy crude oils possess high amounts of impurities (sulfur, nitrogen, metals, and asphaltenes), as well as a high yield of residue with consequent low production of valuable distillates (gasoline and diesel). These characteristics, in turn, are responsible for the low price of heavy petroleum. Additionally, existing refineries are designed to process light crude oil, and heavy oil cannot be refined to 100 percent. One solution to this problem is the installation of plants for heavy oil upgrading before sending this raw material to a refinery. Modeling of Processes and Reactors for Upgrading of Heavy Petroleum gives an up-to-date treatment of modeling of reactors employed in the main processes for heavy petroleum upgrading. The book includes fundamental aspects such as thermodynamics, reaction kinetics, chemistry, and process variables. Process schemes for each process are discussed in detail. The author thoroughly describes the development of correlations, reactor models, and kinetic models with the aid of experimental data collected from different reaction scales. The validation of modeling results is performed by comparison with experimental and commercial data taken from the literature or generated in various laboratory scale reactors. Organized into three sections, this book deals with general aspects of properties and upgrading of heavy oils, describes the modeling of non-catalytic processes, as well as the modeling of catalytic processes. Each chapter provides detailed experimental data, explanations of how to determine model parameters, and comparisons with reactor model predictions for different situations, so that readers can adapt their own computer programs. The book includes rigorous treatment of the different topics as well as the step-by-step description of model formulation and application. It is not only an indispensable reference for professionals working in the development of reactor models for the petroleum industry, but also a textbook for full courses in chemical reaction engineering. The author would like to express his sincere appreciation to the Marcos Moshinsky Foundation for the financial support provided by means of a Cátedra de Investigación.

With production from unconventional rigs continuing to escalate and refineries grappling with the challenges of shale and heavier oil feedstocks, petroleum engineers and refinery managers must ensure that equipment used with today's crude oil is protected from fouling deposits Crude Oil Fouling addresses this overarching challenge for the petroleum community with clear explanations on what causes fouling, current models and new approaches to evaluate and study the formation of deposits, and how today's models could be applied from lab experiment to onsite field usability for not just the refinery, but for the rig, platform, or pipeline. Crude Oil Fouling is a must-have reference for every petroleum engineer's library that gives the basic framework needed to analyze, model, and integrate the best fouling strategies and operations for crude oil systems. Defines the most critical variables and events that cause fouling Explains the consequences of fouling and its impact on operations, safety, and economics Provides the technical models available to better predict and eliminate the potential for fouling in any crude system

"The most complete, up-to-date, problem-solving toolkit for chemical engineers and process designers. Industrial Chemical Process Design, Second Edition provides a step-by-step methodology and 25 downloadable, customizable, needs-specific software applications that offer quick, accurate solutions to complex process design problems. These applications uniquely fill the gaps left by large, very expensive commercial process simulation software packages used to select, size, and design industrial chemical process equipment. Written by a hands-on industry consultant and featuring more than 200 illustrations, this book thoroughly details: Sizing and cost estimating of process unit operation equipment Design and rating of fractionation equipment and three-phase separation equipment Chemical optimization Commercial distillation Packaged plant cost analysis Estimating cost for modular packages Performing operations such as liquid-liquid extraction and gas liquid separation vessel sizing and rating Green engineering New to the Second Edition: Added focus on sustainability with new green engineering coverage: crude oil database; vegetable oils and plant greenhouse production for use in automobile fuels; gasoline and diesel fuel database; greenhouse fuels; water removal treatment in three-phase vessel design New focus on engineering economics Simplified shell/tube design method and improved shell/tube exchanger software improvements Fluid flow coverage includes both single- and two-phase flow and the very desirable addition of complete process engineering of NOx removal and catalytic SCR reactor processes necessary in all electric generator power plants and refinery furnace systems (per mandatory EPA regulations) Coverage of the Fischer-Tropsch process converting natural methane gas to crude oil products, liquids, gasoline, diesel, and jet fuel - all sulfur-free! Includes a plan to decrease reliance on crude oil imports Contains a packaged cost analysis natural gas-to-liquids plant turn-key software program "--

Practical Guide to Vegetable Oil Processing, Second Edition, includes an up-to-date summary of the basic principles of edible oil refining, processing, and deodorizing, serving as a hands-on training manual for chemists, engineers, and managers new to the industry. The 15-chapter book includes current information on the bleaching of green oils and coconut oil, quality requirements for frying oil applications, and more. Written for the non-chemist new to the industry, the book makes it simple to apply these important concepts for the edible oil industry. Provides insights to the challenges of bleaching very green oils Includes new deodorizer designs and performance measures Offers insights on frying oil quality management Simple and easy-to-read language

Reactor Process Design in Sustainable Energy Technology compiles and explains current developments in reactor and process design in sustainable energy technologies, including optimization and scale-up methodologies and numerical methods. Sustainable energy technologies that require more efficient means of converting and utilizing energy can help provide for burgeoning global energy demand while reducing anthropogenic carbon dioxide emissions associated with energy production. The book, contributed by an international team of academic and industry experts in the field, brings numerous reactor design cases to

readers based on their valuable experience from lab R&D scale to industry levels. It is the first to emphasize reactor engineering in sustainable energy technology discussing design. It provides comprehensive tools and information to help engineers and energy professionals learn, design, and specify chemical reactors and processes confidently. Emphasis on reactor engineering in sustainable energy technology Up-to-date overview of the latest reaction engineering techniques in sustainable energy topics Expert accounts of reactor types, processing, and optimization Figures and tables designed to comprehensively present concepts and procedures Hundreds of citations drawing on many most recent and previously published works on the subject Contains the papers presented at the industrial sessions at the 1994 Brighton Heat Transfer Conference. This practical volume is a companion to The Main Proceedings and is available at a special price when the seven research tomes are purchased. An engineering design was developed for a 50,000 BPSD grass-roots refinery to produce aviation turbine fuel grades JP-4 and JP-8 from San Ardo heavy crude oil. The design was based on the pilot plant studies described in Phase III - Volume I of this report. The detailed plant design described in this report was used to determine estimated production costs. Keywords: Hydrotreating; Hydrocracking; Hydrovisbreaking; Plant design.

This document provides the comprehensive list of Chinese National Standards and Industry Standards (Total 17,000 standards). The last three chapters of this book deal with application of methods presented in previous chapters to estimate various thermodynamic, physical, and transport properties of petroleum fractions. In this chapter, various methods for prediction of physical and thermodynamic properties of pure hydrocarbons and their mixtures, petroleum fractions, crude oils, natural gases, and reservoir fluids are presented. As it was discussed in Chapters 5 and 6, properties of gases may be estimated more accurately than properties of liquids. Theoretical methods of Chapters 5 and 6 for estimation of thermophysical properties generally can be applied to both liquids and gases; however, more accurate properties can be predicted through empirical correlations particularly developed for liquids. When these correlations are developed with some theoretical basis, they are more accurate and have wider range of applications. In this chapter some of these semitheoretical correlations are presented. Methods presented in Chapters 5 and 6 can be used to estimate properties such as density, enthalpy, heat capacity, heat of vaporization, and vapor pressure. Characterization methods of Chapters 2-4 are used to determine the input parameters needed for various predictive methods. One important part of this chapter is prediction of vapor pressure that is needed for vapor-liquid equilibrium calculations of Chapter 9.

Covers process descriptions, design method, operating procedures, and troubleshooting in great detail. This text is the definitive source on its topic and contains numerous diagrams and appendices, as well as case histories and review questions with numerical problems.

This book is a compilation of the various recently developed techniques emphasizing better chemical processes and products, with state-of-the-art contributions by world-renowned leaders in process design and optimization. It covers various areas such as grass-root design, retrofitting, continuous, batch, energy, separation, and pollution prevention, striking a balance between fundamental techniques and applications. A large section of this book focuses on industrial applications and will serve as a good compilation of recent industrial experiences for which the process design and optimization techniques were practised. Industrial practitioners will find this book useful as a guide to practice the various techniques in their respective plants and processes. The book is accompanied by some electronic supplements (i.e., models and programs) for selected chapters.

Handbook of Fire and Explosion Protection Engineering Principles: for Oil, Gas, Chemical and Related Facilities is a general engineering handbook that provides an overview for understanding problems of fire and explosion at oil, gas, and chemical facilities. This handbook offers information about current safety management practices and technical engineering improvements. It also provides practical knowledge about the effects of hydrocarbon fires and explosions and their prevention, mitigation principals, and methodologies. This handbook offers an overview of oil and gas facilities, and it presents insights into the philosophy of protection principles. Properties of hydrocarbons, as well as the characteristics of its releases, fires and explosions, are also provided in this handbook. The book includes chapters about fire- and explosion-resistant systems, fire- and gas-detection systems, alarm systems, and methods of fire suppression. The handbook ends with a discussion about human factors and ergonomic considerations, including human attitude, field devices, noise control, panic, and security. People involved with fire and explosion prevention, such as engineers and designers, will find this book invaluable. A unique practical guide to preventing fires and explosions at oil and gas facilities, based on the author's extensive experience in the industry An essential reference tool for engineers, designers and others facing fire protection issues Based on the latest NFPA standards and interpretations

Petroleum refining involves refining crude petroleum as well as producing raw materials for the petrochemical industry. This book covers current refinery processes and process-types that are likely to come on-stream during the next three to five decades. The book includes (1) comparisons of conventional feedstocks with heavy oil, tar sand bitumen, and bio-feedstocks; (2) properties and refinability of the various feedstocks; (3) thermal processes versus hydroprocesses; and (4) the influence of refining on the environment.

The fourth edition of Ludwig's Applied Process Design for Chemical and Petrochemical Plants, Volume Three is a core reference for chemical, plant, and process engineers and provides an unrivalled reference on methods, process fundamentals, and supporting design data. New to this edition are expanded chapters on heat transfer plus additional chapters focused on the design of shell and tube heat exchangers, double pipe heat exchangers and air coolers. Heat tracer requirements for pipelines and heat loss from insulated pipelines are covered in this new edition, along with batch heating and cooling of process fluids, process integration, and industrial reactors. The book also looks at the troubleshooting of process equipment and corrosion and metallurgy. Assists engineers in rapidly analyzing problems and finding effective design methods and mechanical specifications Definitive guide to the selection and design of various equipment types, including heat exchanger sizing and compressor sizing, with established design codes Batch heating and cooling of process fluids supported by Excel programs

Modeling and Simulation of Catalytic Reactors for Petroleum Refining deals with fundamental descriptions of the main conversion processes employed in the petroleum refining industry: catalytic hydrotreating, catalytic reforming, and fluid catalytic cracking. Common approaches for modeling of catalytic reactors for steady-state and dynamic simulations are also described and analyzed. Aspects such as thermodynamics, reaction kinetics, process variables, process scheme, and reactor design are discussed in detail from both research and commercial points of view. Results of simulation with the developed models are compared with those determined at pilot plant scale as well as commercial practice. Kinetics data used in the reactor model are either taken from the literature or obtained under controlled experiments at the laboratory.

Announcements for the following year included in some vols.

Written by a highly regarded author with industrial and academic experience, this new edition of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations.

Heavy oils, extra-heavy oils and tar sands are major players for the future of energy. They represent a massive world resource, at least the size of conventional oils. They are found all over the world but Canada and Venezuela together account, by themselves, for more than half of world deposits. They share the same origin as the lighter conventional oils, but their geological fate drove them into thick, viscous tar-like crude oils. Most of them result from alteration processes mediated by microbial degradation. They are characterized by a low content of lighter cuts and a high content of impurities such as sulfur and nitrogen compounds and metals; so, their production is difficult and deployment of specific processes is required in order to enhance their transportability and to upgrade them into valuable products meeting market needs, and honouring environmental requirements. Although these resources are increasingly becoming commercially producible, less than 1% of total heavy crude oil deposits worldwide are under active development. The voluntarily wide scope of this volume encompasses geology, production, transportation, upgrading, economics and environmental issues of heavy oils. It does not pretend to be exhaustive, but to provide an authoritative view of this very important energy resource.

This handbook describes and discusses the features that make up the petroleum refining industry. It begins with a description of the crude oils and their nature, and continues with the saleable products from the refining processes, with a review of the environmental impact. There is a complete overview of the processes that make up the refinery with a brief history of those processes. It also describes design technique, operation, and, in the case of catalytic units, the chemistry of the reaction routes. These discussions are supported by calculation procedures and examples, sufficient to enable input to modern computer simulation packages.

Step by step simulation procedure including key technical parameters and neutral layout to be implemented in any available flowsheet simulator, thermo package recommendation and design tips specific for each type of presented unit/process. Starting from Upstream processes like FPSO/GOSP, then passing to Midstream with NGL recovery and complete fractionation train, mercury removal, glycol & molecular sieve dehydration, amine unit, then arriving Downstream to Refinery where crude, vacuum & condensate distillation units are touch, various strippers like: NHT, distillate, VGO, reformate splitter and stripper are presented, FCC & hydrocracking separation sections, saturated gas plant, sour water stripping unit plus sulfur recovery & TGT and finally to Petrochemical sector where PP Splitter with heat pump, BT fractionation and aromatic separation are presented. Also four special chapters are part of the book, MDMT rigorous calculation including tensile stress of wall expose to fire with practical examples (one vessel and multiple equipment protected by the same depressurization valve), HIPPS implementation for FPSO and toluene separation (dynamic simulation layout with integrator settings and various scenarios), CPA validation against experimental data with extensive graphs showing equilibrium for various available experimental data and DWC Opex & Capex quick tips and simulation / optimization tricks. At the end of each chapter the reader shall find "take away" section with useful information to be discovered.

Process Equipment and Plant Design: Principles and Practices takes a holistic approach towards process design in the chemical engineering industry, dealing with the design of individual process equipment and its configuration as a complete functional system. Chapters cover typical heat and mass transfer systems and equipment included in a chemical engineering curriculum, such as heat exchangers, heat exchanger networks, evaporators, distillation, absorption, adsorption, reactors and more. The authors expand on additional topics such as industrial cooling systems, extraction, and topics on process utilities, piping and hydraulics, including instrumentation and safety basics that supplement the equipment design procedure and help to arrive at a complete plant design. The chapters are arranged in sections pertaining to heat and mass transfer processes, reacting systems, plant hydraulics and process vessels, plant auxiliaries, and engineered safety as well as a separate chapter showcasing examples of process design in complete plants. This comprehensive reference bridges the gap between industry and academia, while exploring best practices in design, including relevant theories in process design making this a valuable primer for fresh graduates and professionals working on design projects in the industry. Serves as a consolidated resource for process and plant design, including process utilities and engineered safety Bridges the gap between industry and academia by including practices in design and summarizing relevant theories Presents design solutions as a complete functional system and not merely the design of major equipment Provides design procedures as pseudo-code/flow-chart, along with practical considerations

Written by an author with over 38 years of experience in the chemical and petrochemical process industry, this handbook will present an analysis of the process steps used to produce industrial hydrocarbons from various raw materials. It is the first book to offer a thorough analysis of external factors effecting production such as: cost, availability and environmental legislation. An A-Z list of raw materials and their properties are presented along with a commentary regarding their cost and availability. Specific processing operations described in the book include: distillation, thermal cracking and coking, catalytic methods, hydroprocesses, thermal and catalytic reforming, isomerization, alkylation processes, polymerization processes, solvent processes, water removal, fractionation and acid gas removal. Flow diagrams and descriptions of more than 250 leading-edge process technologies An analysis of chemical reactions and process steps that are required to produce chemicals from various raw materials Properties, availability and environmental impact of various raw materials used in hydrocarbon processing

The 18th European Symposium on Computer Aided Process Engineering contains papers presented at the 18th European Symposium of Computer Aided Process Engineering (ESCAPE 18) held in Lyon, France, from 1-4 June 2008. The ESCAPE series brings the latest innovations and achievements by leading professionals from the industrial and academic communities. The series serves as a forum for engineers, scientists, researchers, managers and students from academia and industry to: - present new computer aided methods, algorithms, techniques related to process and product engineering, - discuss innovative concepts, new challenges, needs and trends in the area of CAPE. This research area bridges fundamental sciences (physics, chemistry, thermodynamics, applied mathematics and computer sciences) with the various aspects of process and product engineering. The special theme for ESCAPE-18 is CAPE for the Users! CAPE systems are to be put in the hands of end users who need functionality and assistance beyond the scientific and technological capacities which are at the core of the systems. The four main

topics are: - off-line systems for synthesis and design, - on-line systems for control and operation, - computational and numerical solutions strategies, - integrated and multi-scale modelling and simulation, Two general topics address the impact of CAPE tools and methods on Society and Education. * CD-ROM that accompanies the book contains all research papers and contributions * International in scope with guest speeches and keynote talks from leaders in science and industry * Presents papers covering the latest research, key top areas and developments in Computer Aided Process Engineering

A comprehensive and example oriented text for the study of chemical process design and simulation Chemical Process Design and Simulation is an accessible guide that offers information on the most important principles of chemical engineering design and includes illustrative examples of their application that uses simulation software. A comprehensive and practical resource, the text uses both Aspen Plus and Aspen Hysys simulation software. The author describes the basic methodologies for computer aided design and offers a description of the basic steps of process simulation in Aspen Plus and Aspen Hysys. The text reviews the design and simulation of individual simple unit operations that includes a mathematical model of each unit operation such as reactors, separators, and heat exchangers. The author also explores the design of new plants and simulation of existing plants where conventional chemicals and material mixtures with measurable compositions are used. In addition, to aid in comprehension, solutions to examples of real problems are included. The final section covers plant design and simulation of processes using nonconventional components. This important resource: Includes information on the application of both the Aspen Plus and Aspen Hysys software that enables a comparison of the two software systems Combines the basic theoretical principles of chemical process and design with real-world examples Covers both processes with conventional organic chemicals and processes with more complex materials such as solids, oil blends, polymers and electrolytes Presents examples that are solved using a new version of Aspen software, ASPEN One 9 Written for students and academics in the field of process design, Chemical Process Design and Simulation is a practical and accessible guide to the chemical process design and simulation using proven software. A must-read for any practicing engineer or student in this area There is a renaissance that is occurring in chemical and process engineering, and it is crucial for today's scientists, engineers, technicians, and operators to stay current. This book offers the most up-to-date and comprehensive coverage of the most significant and recent changes to petroleum refining, presenting the state-of-the-art to the engineer, scientist, or student. Useful as a textbook, this is also an excellent, handy go-to reference for the veteran engineer, a volume no chemical or process engineering library should be without.

Written by a scientist and researcher with more than 25 years of experience in the field, this serves as a complete guide to catalyst activity loss during the hydroprocessing of heavy oils. Explores the physical and chemical properties of heavy oils and hydroprocessing catalysts; the mechanisms of catalyst deactivation; catalyst characterization by a variety of techniques and reaction conditions; laboratory and commercial information for model validations; and more Demonstrates how to develop correlations and models for a variety of reaction scales with step-by-step descriptions and detailed experimental data Contains important implications for increasing operational efficiencies within the petroleum industry An essential reference for professionals and researchers working in the refining industry as well as students taking courses on chemical reaction engineering

Product and Process Design: Driving Innovation is a comprehensive textbook for students and industrial professionals. It treats the combined design of innovative products and their innovative manufacturing processes, providing specific methods for BSc, MSc, PDEng and PhD courses. Students, industrial innovators and managers are guided through all design steps in all innovation stages (discovery, concept, feasibility, development, detailed engineering, and implementation) to successfully obtain novel products and their novel processes. The authors' decades of innovation experience in industry, as well as in teaching BSc, MSc, and post-academic product and process design courses, thereby including the latest design publications, culminate in this book.

As feedstocks to refineries change, there must be an accompanying change in refinery technology. This means a movement from conventional means of refining heavy feedstocks using (typically) coking technologies to more innovative processes that will coax the last drips of liquid fuels from the feedstock. This book presents the evolution of refinery processes during the last century and as well as the means by which refinery processes will evolve during the next three-to-five decades. Chapters contain material relevant to (1) comparisons of current feedstocks with heavy oil and bio-feedstocks; (2) evolution of refineries since the 1950s, (3) properties and refinability of heavy oil and bio-feedstocks, (4) thermal processes vs. hydroprocesses, and (5) evolution of products to match the environmental market. Process innovations that have influenced refinery processing over the past three decades are presented, as well as the relevant patents that have the potential for incorporation into future refineries. • Comparison of current feedstocks with heavy oil and bio-feedstocks. • Evolution of refineries over the past three decades. • Properties and refinability of heavy oil and bio-feedstocks. • Thermal processes vs. Hydroprocesses. • Evolution of products to match the environmental market.

Investigates the engineering and plant design challenges presented by heavy oil and bio-feedstocks Explores the legislative and regulatory climate, including increasingly stringent environmental requirements Examines the trade-offs of thermal processes vs. hydroprocesses

Petroleum refiners must face billion-dollar investments in equipment in order to meet ever-changing environmental requirements. Because the design and construction of new processing units entail several years' lead time, refiners are reluctant to commit these dollars for equipment that may no longer meet certain conditions when the units come on stream. Written by experts with both academic and professional experience in refinery operation, design, and evaluation, Petroleum Refining Technology and Economics, Fifth Edition is an essential textbook for students and a vital resource for engineers. This latest edition of a bestselling text provides updated data and addresses changes in refinery feedstock, product distribution, and processing requirements resulting from federal and state legislation. Providing a detailed overview of today's integrated fuels refinery, the book discusses each major refining process as they relate to topics such as feedstock preparation, operating costs, catalysts, yields, finished product properties, and economics. It also contains end-of-chapter problems and an ongoing case study.

Fundamentals of Petroleum Refining presents the fundamentals of thermodynamics and kinetics, and it explains the scientific background essential for understanding refinery operations. The text also provides a detailed introduction to refinery engineering topics, ranging from the basic principles and unit operations to overall refinery economics. The book

covers important topics, such as clean fuels, gasification, biofuels, and environmental impact of refining, which are not commonly discussed in most refinery textbooks. Throughout the source, problem sets and examples are given to help the reader practice and apply the fundamental principles of refining. Chapters 1-10 can be used as core materials for teaching undergraduate courses. The first two chapters present an introduction to the petroleum refining industry and then focus on feedstocks and products. Thermophysical properties of crude oils and petroleum fractions, including processes of atmospheric and vacuum distillations, are discussed in Chapters 3 and 4. Conversion processes, product blending, and alkylation are covered in chapters 5-10. The remaining chapters discuss hydrogen production, clean fuel production, refining economics and safety, acid gas treatment and removal, and methods for environmental and effluent treatments. This source can serve both professionals and students (on undergraduate and graduate levels) of Chemical and Petroleum Engineering, Chemistry, and Chemical Technology. Beginners in the engineering field, specifically in the oil and gas industry, may also find this book invaluable. Provides balanced coverage of fundamental and operational topics Includes spreadsheets and process simulators for showing trends and simulation case studies Relates processing to planning and management to give an integrated picture of refining

Introduces the reader to the production of the products in a refinery • Introduces the reader to the types of test methods applied to petroleum products, including the need for specifications • Provides detailed explanations for accurately analyzing and characterizing modern petroleum products • Rewritten to include new and evolving test methods • Updates on the evolving test methods and new test methods as well as the various environmental regulations are presented

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